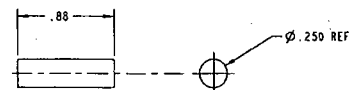
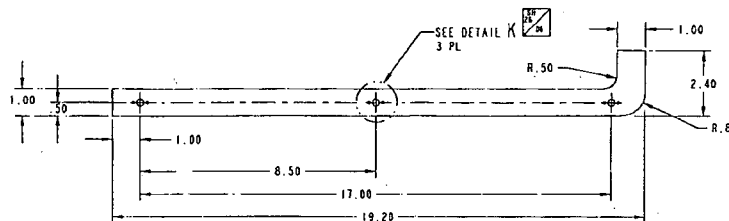
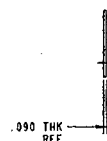


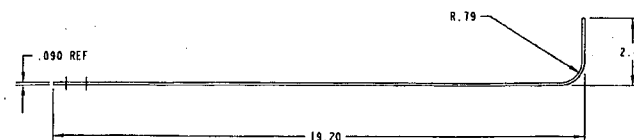
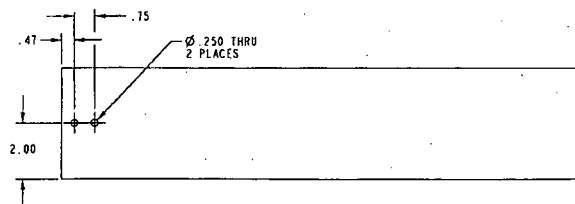
RELEASED
77 06 01-20



① -155 PIN
MATL: .250 RND, 303 SS
ANSI 840 COND A
SCALE 2.000



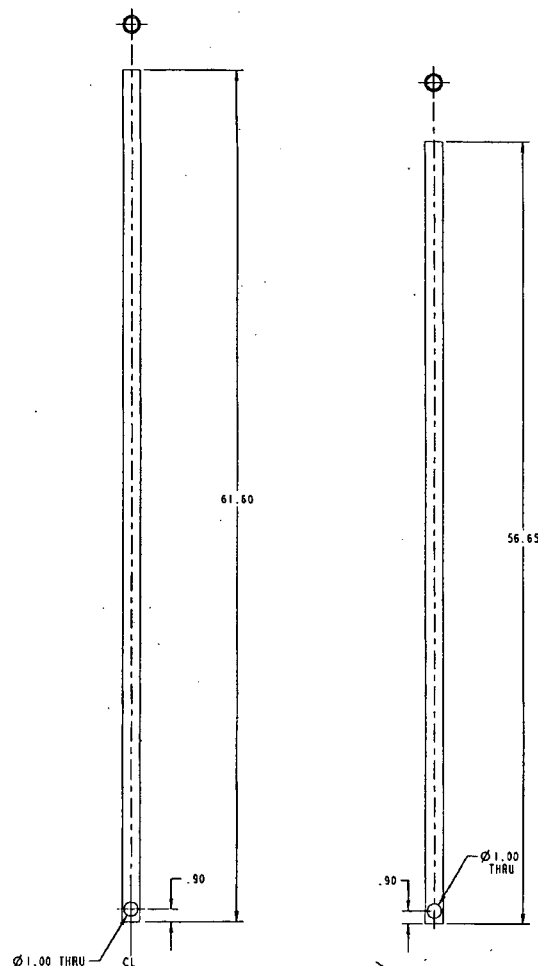
④ -149 SIDE PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -147 SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500

④ -259 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

④ -255 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



PREMIER AVIATION, INC.
1001 Aviation Parkway, Grand Prairie, Texas 75050
TITLE CODE IDENT NO. 867-43001
DLOSUV8
SCALE: 1/8"=1" SHEET 24 OF 45

ORIGINAL

STOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITH OUT NOTICE
WORK ORDER
NO. 44294

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:41 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 41494

Part Number: PB6743001255

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



2x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 246

8/9/24

54

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/26 HA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:41 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 41494		
Estimate Number	: 13431		
P.O. Number	:	Part Number	: PB6743001255
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: B6743001 P.24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40591	Material	:
Written By	:	Due Date	: 18/09/2008
Checked & Approved By	: <u>JUL 08.8.20</u>	Qty:	12 Um: Each
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W



Comment: Qty.: 5.3900 f(s)/Unit Total: 64.6796 f(s)
 ALUM. TUBING 1.250x.125W
 batch: M108660

SAD 08/09/22 (2)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr

SAD 08/09/22 (2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/22 (2)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg
 2- deburr

SAD 08/09/24 mmf 08/09/23

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/24 (2)